## SIEMENS

## **Technical Instructions**

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## SQN71... Reversing Actuators

ISO 9001 REGISTERED FIRM





Description	SQN7 Actuators are used to position flow control valves, butterfly valves, dampers any application requiring rotary motion.						
	A synchronous motor drives the shaft and switch cam drum.						
	The switch cam drum actuates two limit end switches and one auxiliary switch.						
	The position of each limit end and auxiliary switch can be independently adjusted within a maximum range of 160°.						
	The drive shaft can be disengaged for manual rotation.						
Features	Line voltage floating or proportional control						
	Two-stage or three-stage application						
	Torques up to 22 lb-in						
	• Running times 3.5 seconds, 10 seconds or 25 seconds through 90° $\measuredangle$						
	<ul><li>Two limit end switches and one auxiliary switch</li><li>Shaft disengagement clutch</li></ul>						
	<ul> <li>Optional single- or double-position feedback potentiometer</li> <li>UL Recognized and CSA certified</li> <li>230 Vac models conform to CE for export</li> </ul>						
Product Numbers	Table 1.						
	Running Time	Nominal	Holding	Product Numbers			
	at 60 Hz <sup>1</sup> Through 90° ≮ Seconds	Torque Ib-in	Torque Ib-in	120 Vac +10% /–15% 50 to 60 Hz	230 Vac +10%/–15% 50 to 60 Hz		
	3.5	13	6	SQN71.203R19	SQN71.203R29		
	10	22	10.5	SQN71.403R19	SQN71.403R29		

1. At 50 Hz, running times are 20% longer.

22

11.5

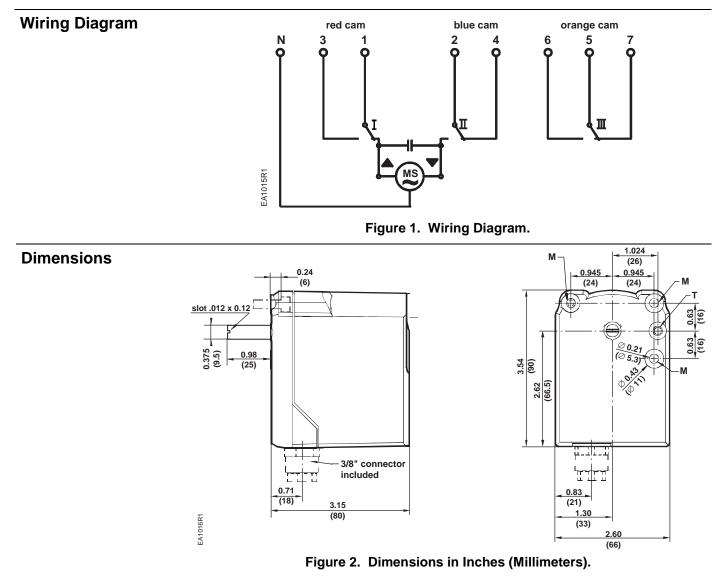
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SQN71.603R29

SQN71.603R19

Product Number Identification Legend	For actuator identification only. See Table 1 for SQN7 1 · 2 0 Actuator family Direction of rotation 0 Counterclockwise 1 Clockwise (when facing shaft) Running time 2 3.5 seconds 4 10 seconds	or product numbers.			
	6 25 seconds Connection diagram				
	Total number of switches				
	R - North American models				
	Voltage/Frequency				
	1 120 Vac / 5060 Hz				
	<b>2</b> 230 Vac / 5060 Hz				
	Shaft number				
Accessories	NOTE: Accessories must be ordered separately.				
	Single potentiometers	Product Number			
	<ul> <li>1000Ω/90° ≮</li> </ul>	ASZ12.30			
	<ul> <li>1000Ω/135° ≮</li> </ul>	ASZ12.33			
	Double potentiometers				
	<ul> <li>1000Ω/1000Ω/90° ≮</li> </ul>	ASZ22.30			
	<ul> <li>1000Ω/1000Ω/135° ≮</li> </ul>	ASZ22.33			
Installation and Service Notes	<ul> <li>Electrical wiring must be in compliance with national and local standards and regulations.</li> </ul>				
	<ul> <li>Potentiometer wires must have the same insulation class as line voltage wires.</li> </ul>				
	WARNING:				
	Disconnect the actuator power supply before servicing.				

Specifications	Nominal Voltage					
	SQN71R19 models	120 Vac –15%/+10%				
	SQN71A29 models	230 Vac –15%/+10%				
	Input Signal					
	SQN71R19 models	120 Vac –15%/+10%				
	SQN71A29 models	230 Vac –15%/+10%				
	Frequency	50 to 60 Hz ±6%				
	Motor	Synchronous				
	Power consumption	6 VA				
	Duty cycle	60%, 3-minute max. (continuous)				
	Angular adjustment	160° ≮				
	Mounting position	Optional				
	NEMA rating	NEMA1, 2, 5 and 12 for indoor use				
	Cable entry	Flexible conduit 3/8-inch connector with nut, included				
	Wiring connections	Screw terminals				
	Direction of rotation	Clockwise (when facing shaft)				
	Torques and holding torques	See Table 1				
	Running times	See Table 1				
	Coupling	Pin disengagement of drive shaft and gear train				
	Installation	No.10 screws, from the inside (See <i>Dimensions</i> .)				
	Adjustable limit end switches	Тwo				
	Adjustable with color-coded switch cams	Red Open Cam I Blue Closed Cam II				
	Adjustable auxiliary switches Adjustable with color-coded switch cam	One Orange Auxiliary Cam III				
	Cam adjustment Red and blue cams	1° increments				
	Orange cam	Infinite				
	Terminal load					
	Limit switches	0.5A pilot duty				
	Auxiliary switch	1A pilot duty				
	Ambient Conditions Operating temperature Storage and transport temperature	–5°F to 140°F (–20°C to 60°C) –60°F to 140°F (–51°C to 60°C)				
	NOTE: Do not allow condensation, ice formation or water ingress					
	Weight	1 lb (0.5 kg)				
	Agency approvals	UL Recognized, CSA certified				
	CE conformity	According to the Low Voltage Directive and the EMC Directive				



Drive shaft shown in fully closed position

M Diameter of through hole: 5.3 mm

T Diameter of knockout hole: 5.3 mm

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