# PROTECTION CONTROLS INC. Skokie, Illinois

PROTECTOFIER
Form 7256 BH
(Drawing X-341)

Single Burner Supervision, Automatic or Manual Pushbutton ignition, Plug-in Type SS100A FLAME PAK, Plug-in Type Control Relays.

## OPERATING SEQUENCE

#### AUTOMATIC IGNITION

Provide wire jumper between terminal 1 and terminal 7 on PROTECTOFIER connect ignition transformer to PROTECTOFIER terminal 4.

Power on PROTECTOFIER terminal 1 and 2 provide power to electronic network (thru safety and cycling limit switch circuits).

- 1 "ACF" CHECK relay "C" is energized thru N.C. contacts of "ACF"
   FLAME relay "F", SAFETY LOCKOUT switch circuit and component check
   "TD" circuit.
- 2 Ignition transformer is energized from terminal 4 (thru N.C. contact of FLAME relay "F") to provide electric spark ignition to the pilot. Pilot solenoid valve is energized from terminal 3.
- 3 With prot flame established "ACF" FLAME relay "F" is energized.
  - a) FLAME relay "F" contacts transfer.
    - 1) N.C. "F" contact in safe-start checking and SAFETY LOCKOUT circuit opens.
    - 2) N.C. "F" contact in ignition transformer circuit opens to de-energize the ignition transformer.
    - 3) N.O. "F" contact in main valve circuit closes to energize main valve. Neon indicator light on PROTECTOFIER chassis will glow to indicate flame is established.

#### MANUAL PUSHBUTTON IGNITION

No jumper required between terminal 1 and terminal 7 on PROTECTOFIER. Use momentary type pushbutton with two normally open contacts. Connect one set of normally open contacts between terminal 1 and 7. Connect other set of normally open contacts between terminal 3 and ignition transformer primary.

Power on PROTECTOFIER terminal 1 (thru safety and cycling limit switch circuits).

- 1 Press and hold START button.
  - a) "ACF" CHECK relay "C" is energized thru N.C. contacts of "ACF" FLAME relay "F", SAFETY LOCKOUT switch circuit and component check "TD" circuit.
  - b) Ignition transformer is energized thru contact of START button to provide spark ignition to the pilot. Pilot solenoid valve is energized from terminal 3.
- 2 With pilot flame established "ACF" FLAME relay "F" is energized.

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- a) FLAME relay "F" contacts transfer.
  - 1) N.C. "F" contact in safe-start checking and SAFETY LOCKOUT circuit opens.
  - 2) N.O. "F" contact between terminal 1 and terminal 7 closes providing holding circuit around START pushbutton contact.
  - 3) N.O. "F" contact in main valve circuit closes to energize main valve. Neon indicator light on PROTECTOFIER chassis will glow to indicate flame is established.
- 3 Release START button. Ignition transformer is de-energized.

Failure to establish pilot flame during limited ignition trial cycle will cause SAFETY LOCKOUT switch contacts to open circuit to CHECK relay "C" coil. CHECK relay "C" is de-energized, pilot valve is de-energized and eletric ignition is stopped. With no flame signal, main valve remains de-energized.

SAFETY LOCKOUT requires manual reset.

Flame failure during operation shuts off fuel supply by de-energizing fuel valves. Automatic ignition model will automatically make one attempt to relight. Manual pushbutton start model requires manual pushbutton start to relight.

Power interruption to PROTECTOFIER terminal 1 de-energizes relays and fuel valves. Resumption of power on automatic ignition model will cause PROTECTOFIER to go thru another safe-start check and relight: cycle. Manual pushbutton start model requires manual pushbutton start to relight.

Failure of CHECK relay "C" to prove safe-start check will prevent opening of fuel valves and also prevent ignition.

N.O. CHECK relay contact in safe-start check circuit closes when CHECK relay "C" is energized jumpering component check "TD" circuit.

Suffix letter "H" in Form number indicates Alarm circuit option is provided. Alarm circuit will be energized when SAFETY LOCK-OUT switch trips on failure to light pilot. Alarm load to be limited to 50VA maximum. Suffix letter "E" in Form number indicates PROTECTOFIER is enclosed type.

## POWER EQUIPMENT CO.

