

Single Burner Supervision, Manual Pushbutton Ignition,
Plug-in SS100A FLAME-PAK, Plug-in Control Relays,
Plug-in U300M TIMOFIER for Purge (with or without Limited Ignition Trial Cycle).

Power on PROTECTOFIER terminals L1 and L2 provides power to electronic network.

Power on PROTECTOFIER terminal 12 (thru permissive safety limits circuit).

- 1. "ACF" CHECK relay "C" is energized thru N.C. contact of "ACF" FLAME relay "F", and timer cam switch "CTP1" in starting position (N.C. in zero time position).
- 2. Cam timer motor "CTP" is energized thru cam switch "CTP3" in purge position thru N.C. "F" contact for purging cycle.
 - a. "TIMER" light is lighted to indicate timer motor is energized.
- 3. At approximately 6 seconds*, cam switch contact "CTP2" closes to hold in CHECK relay coil "C" thru CHECK relay contact "C" thereby providing a holding circuit around the safe-start checking circuit in step 1.
- 4. At approximately 8 seconds*, cam switch contact "CTP1" opens in safe-start circuit and CHECK relay "C" coil is held energized as noted in step 3.
 - *Approximate times dependent on total motor time.
- 5. At end of purge cycle, cam switch contact "CTP3" switches to the ignition trial position.
 - a. Cam timer motor "CTP" is de-energized to stop.
 - b. "TIMER" light goes out.
 - c. "PURGED" light, if used, will light. (If "PURGED" light is used, it must be a neon type).
- 6. Turn "BURNER/ALARM" selector switch to the "ON" position.

- 7. Press and hold "START" pilot pushbutton.
 - a. Internal wire jumper in plug-in TIMOFIER provides circuit to cam timer motor and to "TIMER" light.
 - b. "TIMER" light is lighted and cam timer motor is started for limited ignition trial cycle.
 - c. Pilot solenoid valve is energized to open.
 - d. Ignition transformer is energized to provide electric spark ignition for pilot.
- 8. With pilot flame established, "ACF" FLAME relay "F" is energized.
 - a. FLAME relay "F" contacts transfer.
 - 1) N.C. "F" contact in safe-start checking circuit opens.
 - 2) N.O. "F" contact in CHECK "C" relay holding coil circuit closes.
 - 3) N.C. "F" contact in cam switch "CTP3" purge position circuit opens.
 - 4) N.O. "F" contact in cam switch "CTP3" ignition position circuit closes. This contact, in series with CHECK relay "C" contact, provides power to PROTECTOFIER terminal 4 to energize pilot valve solenoid and any other circuits connected to this terminal.

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- 5) N.O. "F" contact in series circuit with N.O. "C" contact between PROTECTOFIER terminals 9 and 8 closes to energize main gas valve. "FLAME-ON" indicator light to indicate flame circuit established can also be connected in parallel with main valve between PROTECTOFIER terminal 8 and terminal 1.2
- 6) Neon lamp on PROTECTOFIER chassis will glow to indicate pilot flame established.
- "START" button can be released when flame has been established. Timer will run to zero time position and stop. Cam contact "CTP2" opens and CHECK relay coil is held energized thru series circuit of FLAME and CHECK relay contacts.

Failure to establish pilot flame during limited ignition trial cycle de-energizes ignition transformer and pilot valve. Timer will continue to run for additional purge cycle before next ignition trial. Release "START" button.

PROTECTOFIER units not provided with limited ignition trial cycle do not have the internal wire jumper in the plug-in

TIMOFIER. Therefore, when "START" button is depressed, the N.C. contact of the "START" button breaks the circuit to the timer motor as well as to the "TIMER" light. Ignition will be sustained for as long as the "START" button is held depressed.

Flame failure during operation de-energizes fuel valves and PROTECTOFIER automatically goes into new purge cycle.

Power interruption to PROTECTOFIER terminal 12 deenergizes relays and valves. Resumption of power will cause timer motor "CTP" to run to the completion of its cycle plus another safe-start check and complete purge.

Failure of CHECK relay "C" to prove safe-start check will cause the timer motor to continuously recycle and prevent any ignition.

PROTECTOFIER models without purge timing but with ignition trial cycle have a built-in delay or off-time which requires a waiting period (usually of timing equal to the ignition trial cycle) before another ignition relight attempt can be made.

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