PROTECTION CONTROLS, INC. Skokie, Illinois

PROTECTOFIER
Form 7256AH
Drawing X-340

Single Burner Supervision, Manual Pushbutton Ignition, Plug-in Type Control Relays, Plug-in Type SS100A FLAME-PAK.

OPERATING SEQUENCE

Power on PROTECTOFIER terminal 1 and 2 provide power to electronic network.

Power on PROTECTOFIER terminal 3 thru safety limit switch circuits permits manual pushbutton ignition.

- 1 Press and hold START pilot pushbutton.
 - a "ACF" CHECK relay "C" is energized thru N.C. contacts of "ACF" FLAME relay "F".
 - b Ignition transformer is energized thru contact of START button to provide spark ignition to the pilot.
 - c Pilot solenoid valve is energized to open (from PROTECTOFIER terminal 6).
- 2 With pilot flame established "ACF" FLAME relay "F" is energized.
 - a FLAME relay "F" contacts transfer.
 - 1) N.C. "F" contact in safe-start checking circuit opens.
 - 2) N.O. "F" contact between terminal 3 and terminal 5 closes providing holding circuit around START pilot pushbutton contact.
 - 3) N.O. "F" contact in main valve circuit closes to energize main valve (thru N.O. CHECK relay "C" contact). Neon indicator light on PROTECTOFIER chassis will glow to indicate flame is established.
- 3 Release START button. Ignition transformer is de-energized.

Flame failure during operation shuts off fuel supply by de-energizing fuel valves.

Power interruption to PROTECTOFIER terminal 3 de-energizes relays and fuel valves.

Failure of CHECK relay "C" to prove safe-start check will prevent opening of fuel valves and also prevent ignition.

If alarm horn is connected in circuit, alarm will sound anytime terminals 1 and 2 are energized and no flame signal is present.

E Ifix letter "E" in Form number indicates PROTECTOFIER is enclosed type.

